**Conduit Bending Final Guide CLO# 5**

1. Cut a section of conduit 66” long.
2. Bend your 30° true offset bend.
3. Have bend graded.
4. Use that same conduit to complete the four bend saddle.
5. Have bend graded.
6. Use the 54” piece of conduit to make your back to back bend.
7. Have bend graded.
8. Cut off at least 20” of straight conduit from your back-to-back bend.
9. Bend the two box offsets.
10. Have bend graded.
11. Use remaining conduit for the three bend saddle.